Tuesday, 4/4/2006 1:29:53 PM Date: Kim Johnston User: **Process Sheet Drawing Name** : FLOAT SKIDTUBE : CU-DAR001 Dart Helicopters Services Customer : 26506 Job Number **Estimate Number** : 10366 :NM : D412742013 **Part Number** P.O. Number S.O. No. : N/A **Drawing Number** : N/A : 4/4/2006 This Issue : N/A : NC **Project Number** Prsht Rev. : N/A : LANDING GEAR : N/A **Drawing Revision** First Issue Type :NIA : 26505 Material **Previous Run** Each **Due Date** : 4/24/2006 Qty: 1 Um: Written By Checked & Approved By Comment **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL 06.04.05 Photocopy bluefile and create labels per PPP D412-742-013CHG001 Saddle, Fwd, Out 2.0 D2571 1.0000 Each(s)/Unit Comment: Qty.: Total: 1.0000 Each(s) Pick: Batch **Qty Part Number** Description B25996 V Saddle Fwd Outside 1 D2571 D2572 Saddle, Fwd, In 3.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch 25*89*8 1 D2572 Saddle Fwd Inside 4.0 D2573 Saddle, Aft, Out 1.0000 Each(s)/Unit Comment: Qty.: Total: 1.0000 Each(s) Pick: er Description Batch Saddle Aft Outside <u>B 25619</u> V **Qty Part Number** 1 D2573

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Tuesday, 4/4/2006 1:29:53 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 26506 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** Saddle, Aft, In D2574 5.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Saddle Aft Outside 1 D2574 D2747 4.0000 Each(s) Comment: Qty.: 4.0000 Each(s)/Unit Total: Pick: Description Batch **Qty Part Number** 4 D2747 Bolt 7.0 D2876 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: Description Batch **Qty Part Number** B24851 2 D2876 Saddle Spacer 8.0 D2877 Saddle Spacer Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch Saddle Spacer 2 D2877 D34031 9.0 Comment: Qty... 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description Bushing\_P 16 D3403-1 10.0 D34033 Bushing 8.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Total: Pick: Description Batch
Bushing B2 6494-2 **Qty Part Number** Description 8 D3403-3

W/O:		WORK ORDER CHANGES										
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Tuesday, 4/4/2006 1:29:53 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services **Part Number:** D412742013 Job Number: 26506 Job Number: Seq. #: Description: **Machine Or Operation:** Lug Assembly 11.0 D3405041 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch 1 D3405-041 **GHW** Lug 12.0 D3405043 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Description **Qty Part Number** B 25039V 1 D3405-043 GHW Lug 13.0 AN4C6A 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch 9512 16 AN4C6A 14.0 AN4C46A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Bolt 4 AN4C46A 15.0 AN4C52A Comment: Qty.: 8.0000 Each(s) 8.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description 8 AN4C52A Bolt 16.0 AN6C12A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 AN6C12A Bolt

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Tuesday, 4/4/2006 1:29:53 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 26506 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** 17.0 AN960C416L 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch Washer <u>M18822</u> 32 AN960C416L AN960C616L 18.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Qty Part Number Description Batch m18822 8 AN960C616L Washer AN960C716L 19.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description **Qty Part Number** m18822 16 AN960C716L Washer Nut 20.0 MS210434 Comment: Qty.: 28.0000 Each(s)/Unit Total: 28.0000 Each(s) Pick: Description **Qty Part Number** 21.0 NAS1515H4L Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick:

> <u>Batch</u> <u>M 19099</u> ∨

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Tuesday, 4/4/2006 1:29:54 PM Date: Kim Johnston User: **Process Sheet Drawing Name: FLOAT SKIDTUBE** Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 26506 Job Number: Description: Seq. #: **Machine Or Operation:** NAS1515H6L Inventory 22.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch Washer 8 NAS1515H6L 23.0 NAS1515H7L Inventory 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch m100727V 16 NAS1515H7L Washer SKIDTUBE ASSEMBLY D412742043 24.0 1.0000 Each(s)/Unit Total: Comment: Qty.: 1.0000 Each(s) Pick: Description Batch Qty Part Number B26560 1 D412-742-043 Skidtube Ass Tow Ring 25.0 D3407041 Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch **TOW RING** D3407-041 26.0 D34173 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch D3417-3 WASHER

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Tuesday, 4/4/2006 1:29:54 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 26506 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** MS210434 Nut 27.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch MS21043-4 NUT D34561 28.0 Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch B24174 0 D3456-1 WASHER 1 INSPECT 100% KITS FOR COMPLETENE QC4 29.0 100% KITS FOR COMPLETENESS Comment: INSPEC PACKAGING RESOURCE #1 30.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 Location: DOCUMENT CONTROL 31.0 DC Comment: DOCUMENT CONTROL 06/08/02 Inspection Level 21 W 05.07 Job Completion

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